

Project Name: _____

Job #: _____

180° RETURN BENDS - SHORT RADIUS**ASME B16.9 & ASTM A234 WPB**Source: ☐ Import ☐ Domestic ☐ Approved**DIMENSIONS**

UOM: Inches/LBS

	NOMINAL PIPE SIZE	OUTSIDE DIAMETER (O.D.)	CENTER TO END (A)	BACK TO FACE (T)	INSIDE DIAMETER (I.D.)	WALL THICKNESS (W)	PIPE SCHEDULE (80)	APPROX WEIGHT
	1	1.32	2.00	1.62	0.962	0.179	80	0.70
	1 1/4	1.66	2.50	2.06	1.278	0.191	80	1.00
	1 1/2	1.90	3.00	2.44	1.500	0.200	80	1.50
	2	2.38	4.00	3.19	1.939	0.218	80	2.90
	2 1/2	2.88	5.00	3.94	2.323	0.276	80	5.20
	3	3.50	6.00	4.75	2.900	0.300	80	8.20
	3 1/2	4.00	7.00	5.50	3.364	0.318	80	11.70
	4	4.50	8.00	6.25	3.826	0.337	80	16.40
	5	5.56	10.00	7.75	4.810	0.375	80	27.70
	6	6.62	12.00	9.31	5.756	0.432	80	45.70
	8	8.62	16.00	12.31	7.620	0.500	80	96.30
	10	10.75	20.00	15.38	9.562	0.594	80	160.00
	12	12.75	24.00	18.38	11.374	0.688	80	225.00
	14	14.00	28.00	21.00	12.500	0.750	80	280.00
	16	16.00	32.00	24.00	14.312	0.844	80	350.00
	18	18.00	36.00	27.00	16.124	0.938	80	435.00
	20	20.00	40.00	30.00	17.938	1.031	80	570.00
	24	24.00	48.00	36.00	21.562	1.219	80	790.00