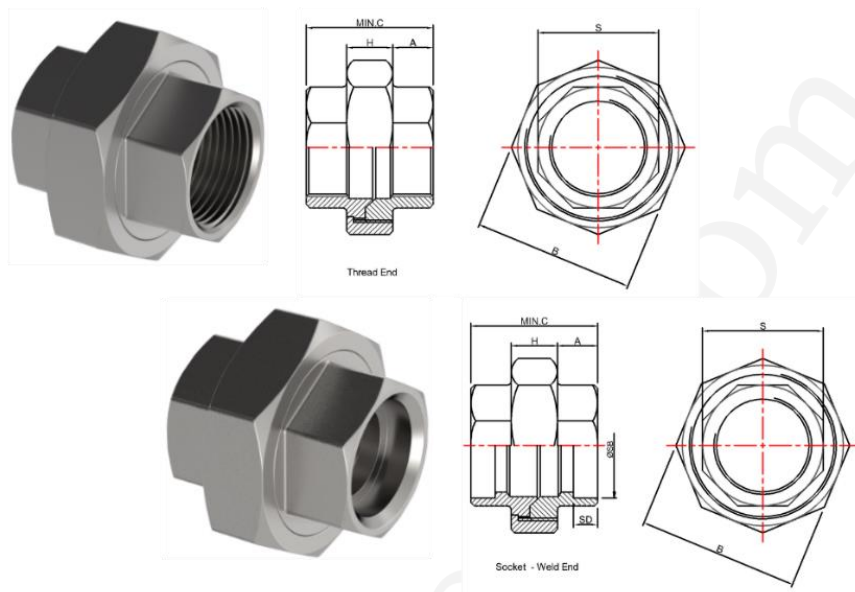


Project Name: _____
Job #: _____

Class 150# - CAST FITTINGS, ASTM A351 – MSS SP114 Heavy Pattern

HEAVY PATTERN UNION



Grade: ☐ T304/CF8 ☐ T316/CF8M
Connection: ☐ Threaded ☐ Socket weld
Source: ☐ Import ☐ Domestic

DIMENSIONS

UOM: Inches/LBS

SELECT	SIZE	A	B	C	H	S	SB	SD
☐	1/8	0.34	1.14	1.26	0.59	0.71	0.43	0.39
☐	1/4	0.43	1.14	1.44	0.59	0.71	0.56	0.39
☐	3/8	0.52	1.42	1.61	0.59	0.89	0.69	0.39
☐	1/2	0.57	1.61	1.72	0.59	1.06	0.85	0.39
☐	3/4	0.67	1.93	1.94	0.61	1.26	1.07	0.51
☐	1	0.68	2.28	2.06	0.71	1.59	1.33	0.51
☐	1 1/4	0.72	2.67	2.26	0.84	1.97	1.68	0.51
☐	1 1/2	0.78	3.02	2.41	0.87	2.20	1.92	0.51
☐	2	0.89	3.60	2.75	0.98	2.72	2.41	0.63
☐	2 1/2	1.11	4.29	3.22	0.98	3.36	2.91	0.63
☐	3	1.18	4.92	3.50	1.15	3.94	3.54	0.63
☐	4	1.26	6.14	3.85	1.35	5.00	4.55	0.75

Thread Pattern conform to ANSI / ASME B1.20.1, NPT
Stainless Castings conform to ASTM A351
Stainless Wrought Fittings conform To ASTM A182, Barstock to ASTM A479
Manufactured in accordance to ISO 9001: 2000